



GEAR ADJUSTMENT PROCEDURE: (SEE DETAIL "J")

- INSTALL 5/16" GEAR #1 ON SHAFT #1. ALLOWING INDEX MARKS ON WORKING SURFACES TO ALIGN AS SHOWN, DO NOT INSTALL WORKING SURFACES TO ALIGN AS SHOWN, DO NOT INSTALL GEAR WITH INDEX ON SHAFT #2. ALLOWING INDEX MARKS ON GEAR WITH INDEX ON SHAFT (INSIDE VIEW) AS SHOWN, DO NOT ENLARGE GEAR WITH INDEX ON SHAFT #2 UNTIL ARMS ARE SLIGHTLY BELOW HORIZONTAL.
- ROTATE 5/16" SHAFT #2 UNTIL ARMS ARE SLIGHTLY BELOW HORIZONTAL AS SHOWN.
- SLIDE 1/4" GEAR #4 INTO ENGAGEMENT WITH 5/16" GEAR #1.
- 5/16" MARKS SHOULD BE SEPARATED BY ONE TOOTH AS SHOWN.
- INSTALL WORKINGS #24 AND SHOWN #23 PER NOTE 2.
- ADJUST PWA ASSEMBLY #6 TO OBTAIN PROPER CLOSING ACTION OF DOORS.

REV	DATE	BY	CHKD	DESCRIPTION

TITLE: INSTALLATION - CABLEBOX ACTUATOR
 SHEET: 2 OF 2
 83056