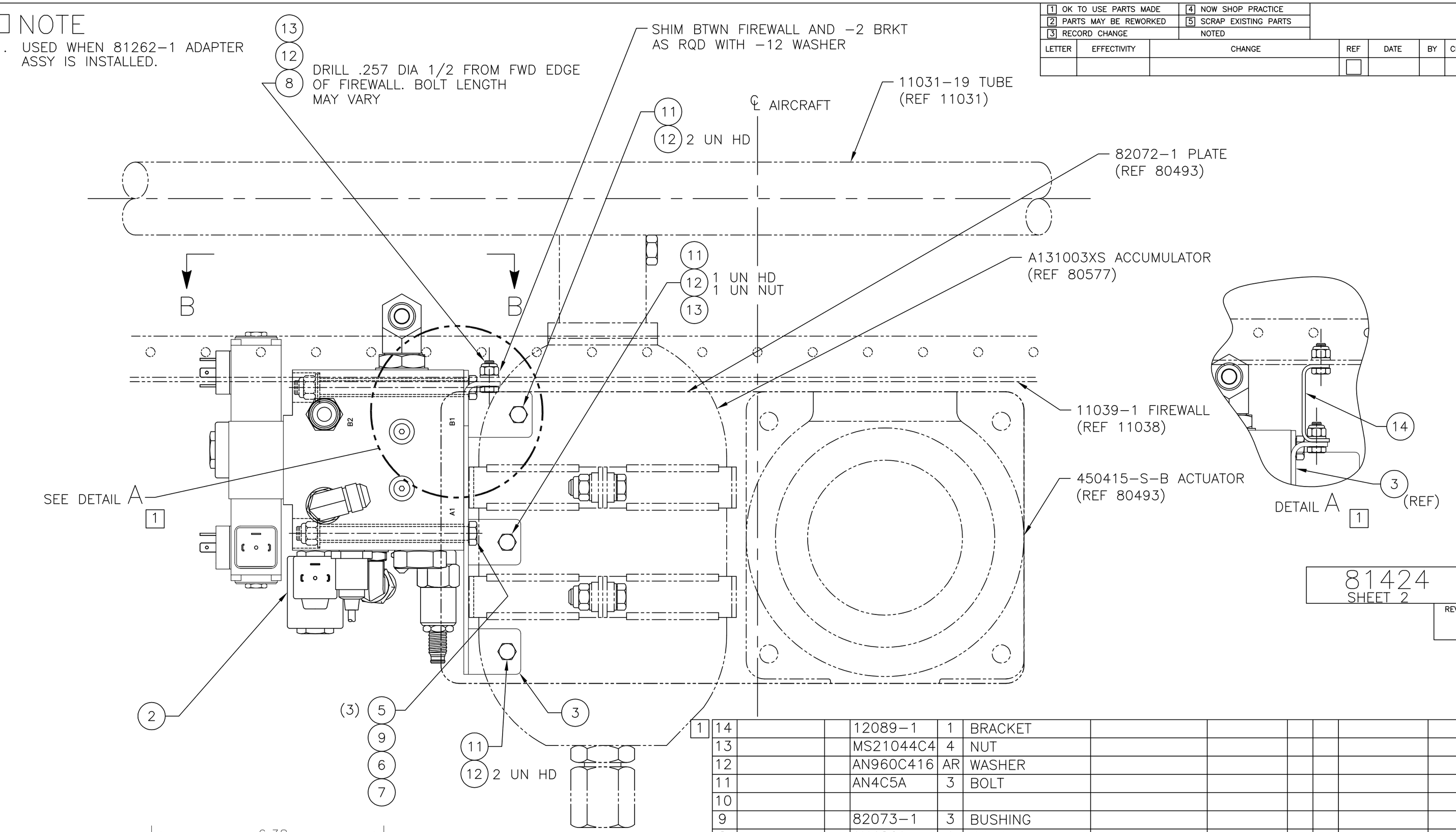
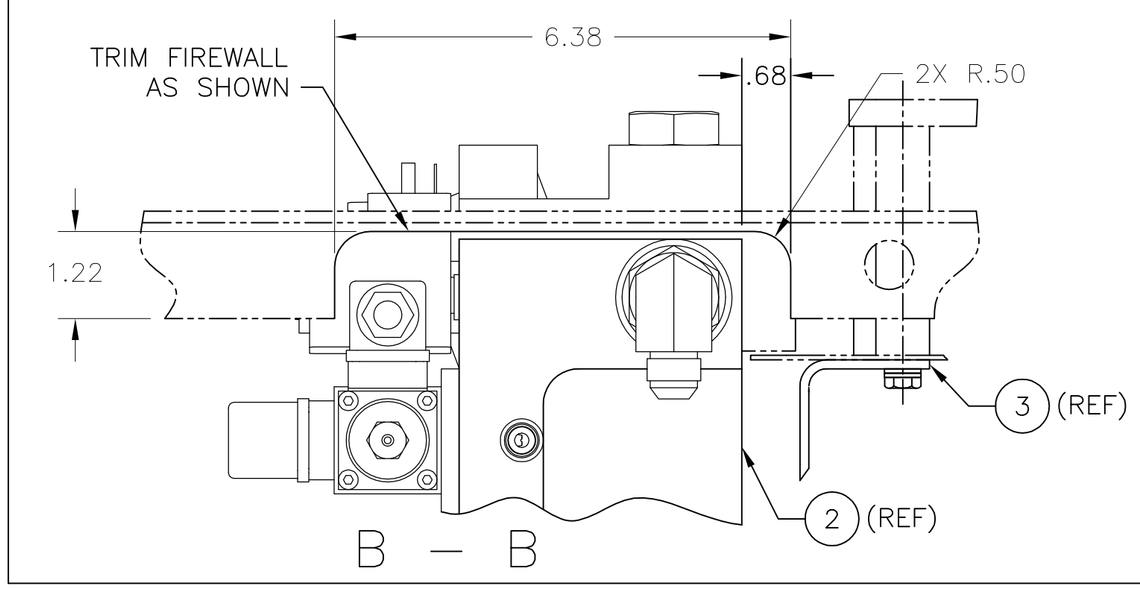
NOTE

1. USED WHEN 81262-1 ADAPTER ASSY IS INSTALLED.

1 OK TO USE PARTS MADE	4 NOW SHOP PRACTICE
2 PARTS MAY BE REWORKED	5 SCRAP EXISTING PARTS
3 RECORD CHANGE	NOTED

LETTER	EFFECTIVITY	CHANGE	REF	DATE	BY	CHK
			☐			





81424
SHEET 2
REV

ITEM	PART NUMBER	NO. RQD.	PART NUMBER	NO. RQD.	DESCRIPTION	SIZE	SPEC.	ZONE	NO. RQD.	NEXT ASSEMBLY	MODEL
	OPPOSITE ASSEMBLY		SHOWN ASSEMBLY		MATERIAL						
1				/	SEE SHEET 1				0BS	80577	802F
2			83222-1	1	HYDRAULIC MANIFOLD ASSY						
3			82071-1	1	BRKT						
4			81424-4	✓	INSTALLATION				1	80577	802F
5			AN6-47A	3	BOLT						
6			90078-1	3	WASHER						
7			AN365-624	3	NUT						
8			AN4C6A	1	BOLT						
9			82073-1	3	BUSHING						
10											
11			AN4C5A	3	BOLT						
12			AN960C416	AR	WASHER						
13			MS21044C4	4	NUT						
14			12089-1	1	BRACKET						

REMOVE ALL BURRS AND SHARP CORNERS
WELD
FINISH NONE
HEAT TREAT
ACT. WT. | CALC. WT.

DRAWN MS | DATE 1/05/08 | CHECKED LS
APPROVED | EFFECTIVITY 802F-0283

TOLERANCES EXCEPT AS NOTED
ANGLES ± 1 1/2°
FRACTIONS ± 1/16
.00 ± .030
.000 ± .010
.0000 ± .001
DRILLED HOLES
.040 TO .1285 DIA. + .002 - .001
.136 TO .228 DIA. + .003 - .001
.234 TO .500 DIA. + .004 - .001
.515 TO .750 DIA. + .005 - .001

SNOW ENGINEERING CO.
WICHITA FALLS, TEXAS

TITLE
INSTALLATION - HYDRAULIC MANIFOLD - 802F

SCALE 1/2
SIZE C
REV
DRAWING NUMBER
81424
SHEET 2