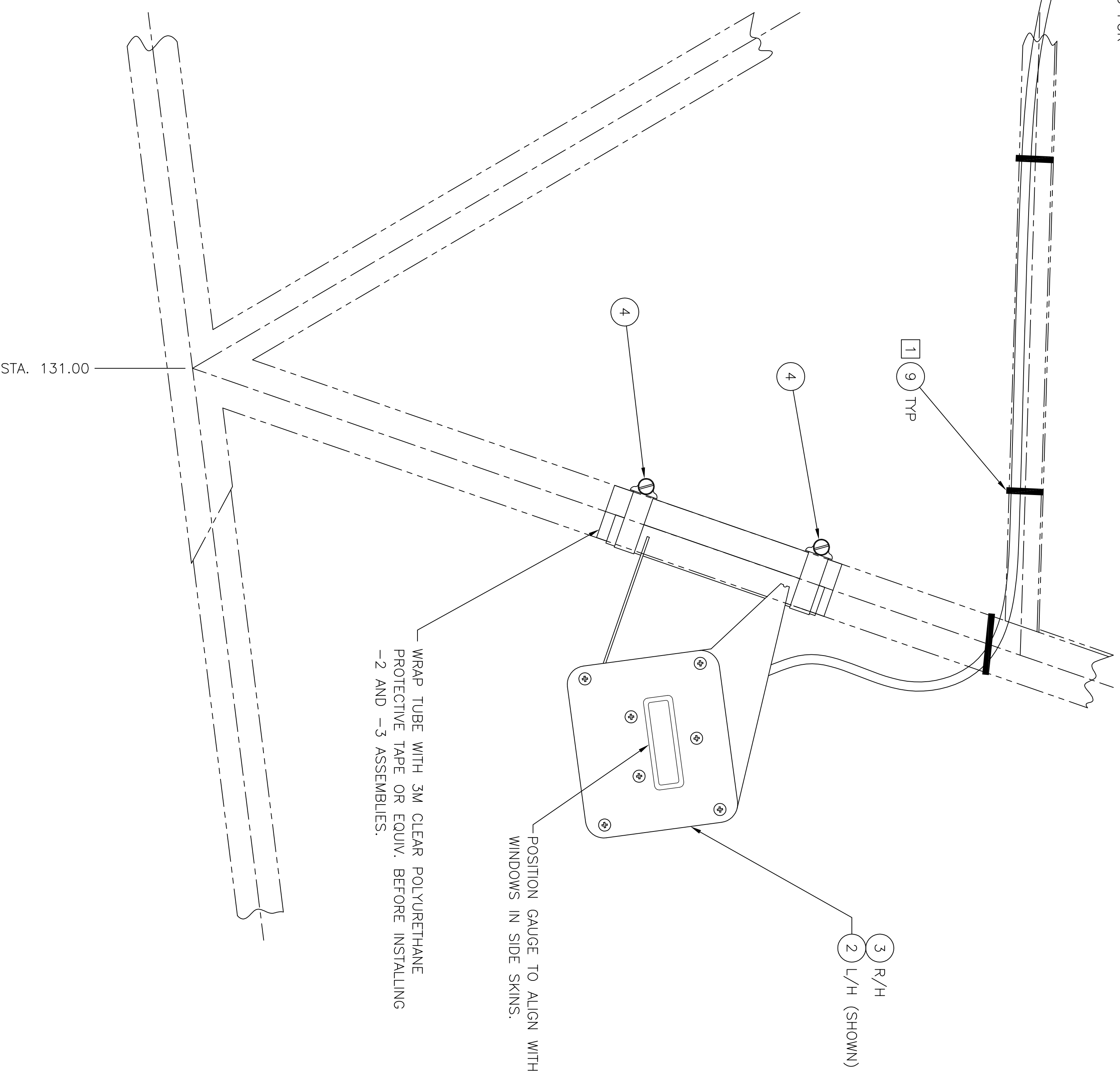


ROUTE CABLE FWD ALONG FLOOR
STRUCTURE AND INTO COCKPIT TO UPPER
PANEL WITH L/H WIRE BUNDLE.
REFER TO 60441 SCHEMATIC FOR
CONNECTIONS



- NOTE**
1. SECURE CABLES WITH -9 TYRAP AS ROD.
 2. P/N SHOWN IS FOR LCD HOPPER GAUGE. SEE PREVIOUS REVISION FOR VFD HOPPER GAUGE.
 3. ITEMS -2 AND -3 GAUGE ASSY'S MUST BE OF THE SAME TYPE AS THE SLAVE DISPLAY (61708), ALL THREE DISPLAYS MUST BE OF THE SAME TYPE (LCD OR VFD).

REV	DATE	BY	CHK
1	12/03/09	JB	
2			
3			

LETTER	EFFECTIVITY	CHANGE	REF	DATE	BY	CHK
A	TBD	80554-29 WAS 80554-25				
		80554-30 WAS 80554-26				
		80554-31 WAS 80554-27				
		80554-32 WAS 80554-28	3	12/03/09	JB	

ITEM	NO.	DESCRIPTION	NO.	DESCRIPTION	NO.	DESCRIPTION	NO.	DESCRIPTION	NO.	DESCRIPTION	
16	80628-16	✓									
15			80628-15	✓	INSTALLATION				1	80540	802AF
14					SEE SHEET 2				1	83090	1002F
13					SEE SHEET 2				1	83090	1002F
12					SEE SHEET 1						
11					SEE SHEET 1						
10					SEE SHEET 1						
9			AR TY-525M	AR	TYRAP						
8											
7											
6											
5					SEE SHEET 1						
4	OS200M16S	4	OS200M20S	4	CLAMP (BREEZE)						
3	80554-32	1	80554-30	1	GAUGE ASSY (R/H)						
2	80554-31	1	80554-29	1	GAUGE ASSY (L/H)						
1					SEE SHEET 1						

VIEW LOOKING AT L/H

STA. 131.00

WRAP TUBE WITH 3M CLEAR POLYURETHANE PROTECTIVE TAPE OR EQUIV. BEFORE INSTALLING -2 AND -3 ASSEMBLIES.

POSITION GAUGE TO ALIGN WITH WINDOWS IN SIDE SKINS.

FINISH	WELD	APPROVED	DATE	CHECKED	DATE	TITLE	DRAWING NUMBER	REV
NONE		SEE 80540	12/3/09	KB	12/3/09	INSTALLATION - HOPPER FILL GAUGE	80628 SHEET 3	A