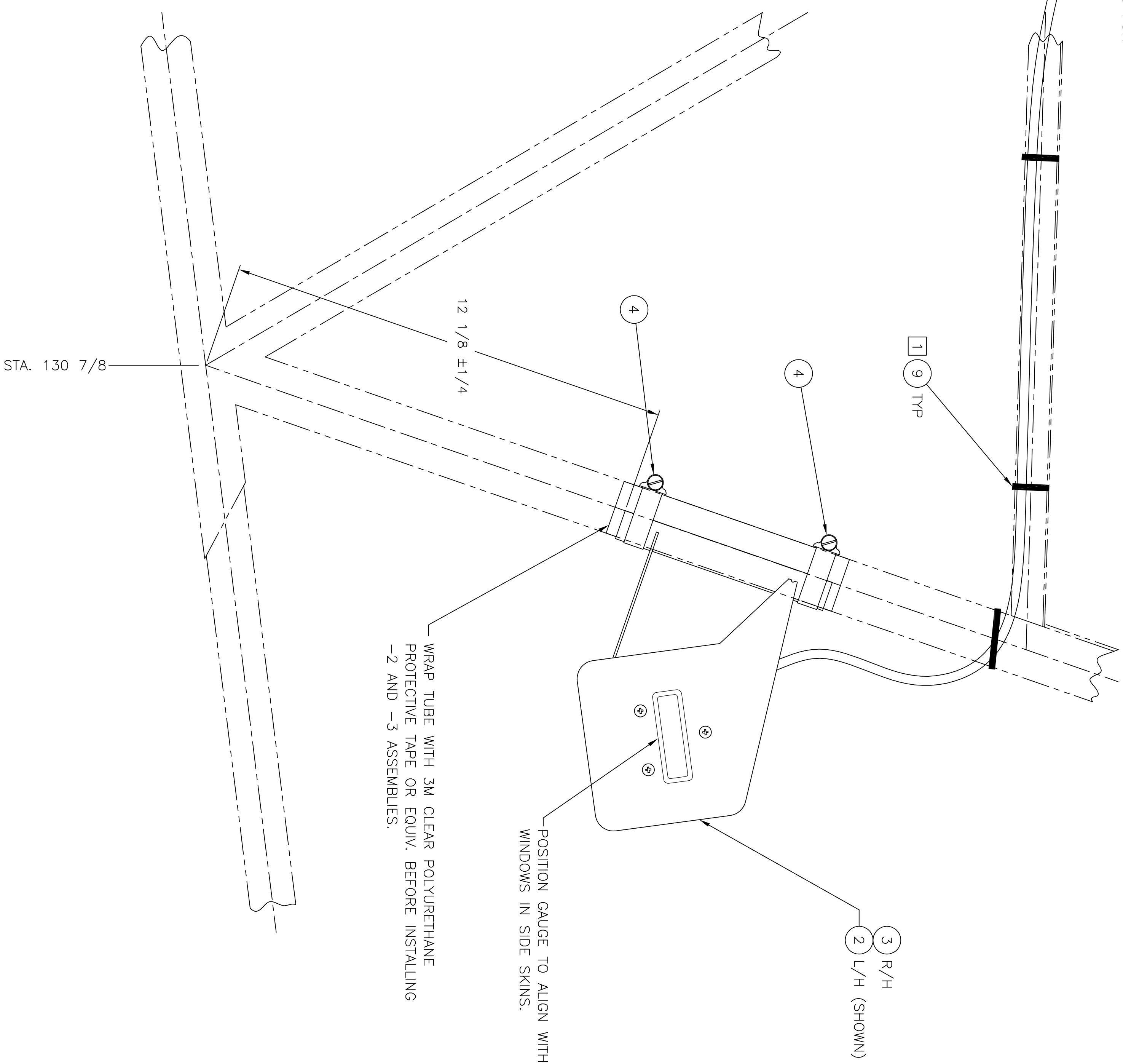


ROUTE CABLE FWD ALONG FLOOR
STRUCTURE AND INTO COCKPIT TO UPPER
PANEL WITH L/H WIRE BUNDLE.
REFER TO 60441 SCHEMATIC FOR
CONNECTIONS



WRAP TUBE WITH 3M CLEAR POLYURETHANE
PROTECTIVE TAPE OR EQUIV. BEFORE INSTALLING
-2 AND -3 ASSEMBLIES.

POSITION GAUGE TO ALIGN WITH
WINDOWS IN SIDE SKINS.

NOTE
1. SECURE WIRES WITH -9 TYRAPS AS REQ.

80628
SHEET 2

11	OK TO USE PARTS MADE	11	NON SHOP PRACTICE
12	PARTS MAY BE REMOVED	12	SCRAP EXISTING PARTS
13	RECORD CHANGE	13	NOTED
14	EFFECTIVITY	14	CHANGE
REF		DATE	BY
CHK			

16				SEE SHEET 3	1	80540	802F
15				SEE SHEET 3	1	80540	802-2F
14	80628-14	✓		INSTALLATION - R/H	1	60513	1002F
13				INSTALLATION - L/H	1	60513	1002F
12				INSTALLATION (SEE SHEET 1)		08S_80472	802A
11				INSTALLATION (SEE SHEET 1)		08S_80472	802-2
10				TYRAP			
9							
8							
7							
6							
5							
4	80554-24	1		CLAMP (BREEZE)		08S_80540	802AF
3				GAUGE ASSY (R/H)			
2				GAUGE ASSY (L/H)			
1				INSTALLATION (SEE SHEET 1)			
ITEM NO.		PART NUMBER		DESCRIPTION		SPEC.	
1		80628-1		INSTALLATION (SEE SHEET 1)		08S_80540	
2		80628-1		INSTALLATION (SEE SHEET 1)		802-2F	
3		80554-23		GAUGE ASSY (R/H)			
4		80554-24		CLAMP (BREEZE)			
5		80628-5		INSTALLATION (SEE SHEET 1)			
6		80628-10		TYRAP			
7		80628-11		INSTALLATION (SEE SHEET 1)			
8		80628-10		INSTALLATION (SEE SHEET 1)			
9		TY-525M		TYRAP			
10		80628-10		INSTALLATION (SEE SHEET 1)			
11		80628-11		INSTALLATION (SEE SHEET 1)			
12		80628-13		INSTALLATION - L/H			
13		80628-14		INSTALLATION - R/H			
14		80628-14		INSTALLATION - R/H			
15				SEE SHEET 3			
16				SEE SHEET 3			

VIEW LOOKING AT L/H

STA. 130 7/8

12 1/8 ±1/4

9 TYP

3 R/H
2 L/H (SHOWN)

FINISH	NONE	TOLERANCES EXCEPT AS NOTED	
FINISH TREAT		1/16	0.0005
ACT. WT.		1/32	0.0005
THEAT. WT.		1/32	0.0005

TITLE	INSTALLATION - HOPPER FILL GAUGE	DRAWING NUMBER	80628 SHEET 2
MATERIAL	SNOW ENGINEERING CO. WICHITA FALLS, TEXAS	SCALE	1/2
DATE	5/07	ZONE	D
APPROVED	1002-0001	REV	