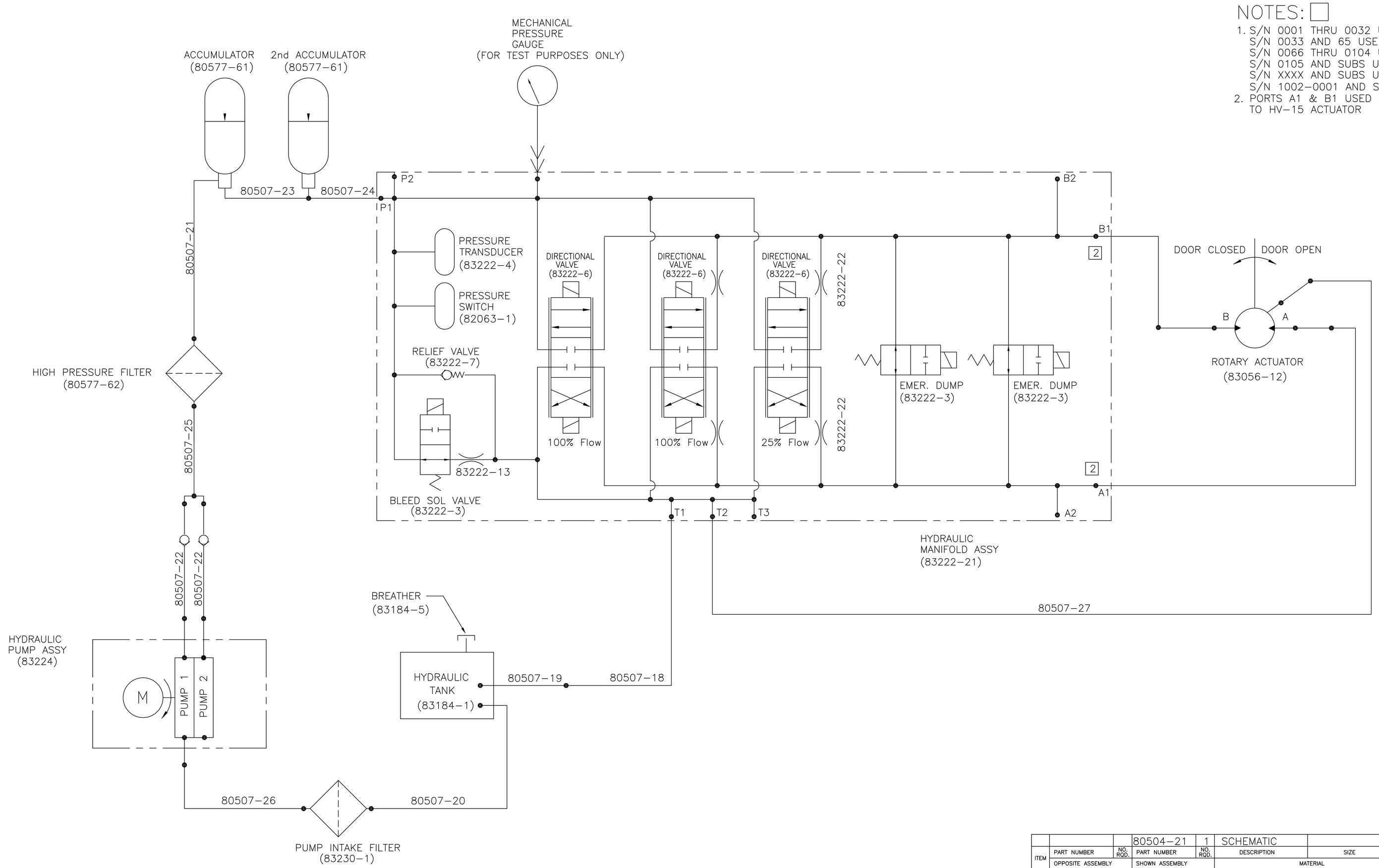
REV	LETTER	EFFECTIVITY	CHANGE	REF	DATE	BY	CHK

1 OK TO USE PARTS MADE
2 PARTS MAY BE REWORKED
3 RECORD CHANGE
4 NOW SHOP PRACTICE
5 SCRAP EXISTING PARTS
NOTED

80504 SHEET 21

NOTES:

1. S/N 0001 THRU 0032 USE 80504–1 (SHEET 1)
   S/N 0033 AND 65 USE 80504–2 (SHEET 2)
   S/N 0066 THRU 0104 USE 80504–3 (SHEET 3)
   S/N 0105 AND SUBS USE 80504–4 (SHEET 4)
   S/N XXXX AND SUBS USE 80504–10 (SHEET 10)
   S/N 1002–0001 AND SUBS USE 80504–21 (SHEET 21)
2. PORTS A1 & B1 USED FOR DIRECT MOUNT TO TO HV–15 ACTUATOR



ITEM	PART NUMBER	NO. RQD.	PART NUMBER	NO. RQD.	DESCRIPTION	SIZE	SPEC.	ZONE	NO. RQD.	NEXT ASSEMBLY	MODEL
			80504–21	1	SCHEMATIC				1	83090	1002
	OPPOSITE ASSEMBLY		SHOWN ASSEMBLY		MATERIAL						

REMOVE ALL BURRS AND SHARP CORNERS	DRAWN JAH	DATE 12/24/06	CHECKED VT	SNOW ENGINEERING CO. WICHITA FALLS, TEXAS	SCALE FULL
WELD	APPROVED	EFFECTIVITY 1002–0001 1			SIZE D
FINISH	TOLERANCES EXCEPT AS NOTED			TITLE HYDRAULIC SCHEMATIC	DRAWING NUMBER 80504 SHEET 21
HEAT TREAT	ANGLES ± 1 1/2° FRACTIONS ± 1/16 .00 ± .030 .000 ± .010 .0000 ± .001	DRILLED HOLES .040 TO .1285 DIA. + .002 – .001 .136 TO .228 DIA. + .003 – .001 .234 TO .500 DIA. + .004 – .001 .515 TO .750 DIA. + .005 – .001			
ACT. WT. / CALC. WT.					

REV